

FIXACER 15 mm.

Thick-layer adhesive mortar fixing ceramic tiles, stone tiles, tufts, mosaics, stone etc WITHOUT prior levelling of the substrate. Max. thickness 15 mm.

Preparing the substrate:

- ◆ The substrate where the tiles are to be laid must be mortar or brick.
- ◆ The substrate must be clean, resistant, must not crumble and be completely set.
- ◆ The ambient temperature must be between +5°C and +35°C.

Preparing the mixture:

- ◆ Mix 5.3 l of water with 25 kg of **FIXACER 15 MM**.
- ◆ Mix slowly with an electric drill and a mixing attachment.
- ◆ Mixing too quickly will provoke the appearance of bubbles in the adhesive paste.
- ◆ Mixing by hand will cause the additives to be badly distributed and the cementitious adhesive will not be of the correct quality.
- ◆ Mix well and allow the mix to stand for 2 minutes.
- ◆ Re-mix with an electric mixer.
- ◆ The paste is now ready to apply.
- ◆ **Note:** Do NOT add more water to this mixture. Re-mix only.



Use a notched trowel.

Applying the mixture:

- ◆ Always use a **NOTCHED TROWEL**. Do not lay tiles "in patches"
- ◆ For 30 cm x 30 cm tiles (for example) use a 10 mm x 10 mm notched trowel
- ◆ It is advisable to first spread a fine layer of cementitious adhesive on the backs of the pieces, using the fine part of the trowel.
- ◆ Never wet the pieces.

ATTENTION

FIXACER 15 mm. must not be used:

- ◆ On concrete or prefabricated concrete.
- ◆ On substrates that require over 15 mm thickness: use **FIXAGRES FLEX THICK LAYER**.
- ◆ Outdoors without mixing with **ADIFLEX**.



Ideal for laying glazed and stone tiles on irregular surfaces



What should be done with large tiles?:

- ◆ When the tiles are 40 cm x 40 cm or larger, cementitious adhesive must be spread on the mortar substrate, and also on the backs of the tiles to ensure good bonding.
- ◆ For 60 cm x 40 cm tiles or larger, use **FIXAGRES FLEX THICK LAYER**.



Use the double-pasting technique.

How do I prevent a surface layer from forming?:

- ◆ If the cementitious adhesive is spread over a large area, the top layer of adhesive will dry before the tiles are laid.
- ◆ To avoid this, spread areas of approx. 2 m² and use your fingers to continually check that the cementitious adhesive is still fresh.
- ◆ If a layer has formed, re-comb the adhesive.



Check the adhesive is fresh.

How can I ensure contact between the adhesive and the tile?:

- ◆ Always press the tiles to ensure that the adhesive makes contact with the tile, in order to guarantee good bonding.
- ◆ The best way to do this is to tap the tiles with a rubber mallet.



Use a rubber mallet.

Resealing the ceramic:

- ◆ After at least 24 hours, sealing can begin.
- ◆ Any of the special mortars for joints can be used: **FIXCOLOR 0/4** or **4/16**, **EUROCOLOR FLEX**, **EUROCOLOR FLEX PLUS** or **CERPOXI**.



Seal 24 hours after laying tiles.

CONSUMPTION:
1.6 kg/m² per mm. of thickness



Ideal for laying irregular stones.

